

shp Monday 26/03

# Work Order ID 82147

\*82147\*

Page 1

March-23-12 9:23:05 AM

Item ID: D139-799-013

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

SP1 SPLIT 3X

Stop \*NS2\*

Item Name: Cargo Door Hinge

Start Date: 3/23/12 Start Qty: 4.00

\*4\*

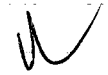
Cust Item ID:

Required Date: 3/26/12 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D139-799	F
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100

0.00

\*100\*

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D139-799-013  
CHG004

5.2/3/26

MCS 12/03/23

(4)

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

SP 12-03-23

SP

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

5.2/3/26

(73)

# Work Order ID 82147

**\*82147\***

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March-23-12 9:23:05 AM

Item ID: ✓ D139-799-013

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Cargo Door Hinge

Start Date: 3/23/12 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 3/26/12 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-013

Location: C

PPP rev: C

12/3/06 3/2/06

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MLJ 12/03/26

12-03-26

# Picklist Print

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Work Order ID: 82147

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge

Start Date: 3/23/12

Required Date: 3/26/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM

IPP REV:B AS PER ECN 11-598

11-06-05 JLM VERIFIED BY:DD

IPP REV:C AS PER DSI9567 revA 11.10.17 DD VERF:EC

IPP REV:D 12.01.19 per iin rev.f

ecn 12-507 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<i>S43</i> D2585 Mounting Channel		Manufactured	No			110	Each	60.0000	1	4	<i>SP</i>		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST011		60							
				73297		2							
				77696		2							
				78805		56							
<i>S43</i> D2586 Door Latch		Manufactured	No			110	Each	101.0000	1	4	<i>SP</i>		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST203A		101							
				77697		51							
				78833		50							
<i>S43</i> D2621 Latch Plate, 350 Spacepod		Manufactured	No			110	Each	43.0000	1	4	<i>SP</i>		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST013		43							
				73304		4							
				78991		39							
<i>S43</i> D3552-23 Door Prop		Manufactured	No			110	Each	21.0000	1	12/3/12	<i>SP</i>		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST272A		21							
				74847		6							
				79272		3							
				80347		12							

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Work Order ID: 82147

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge

Start Date: 3/23/12

Required Date: 3/26/12

Start Qty: 4.00

Required Qty: 4.00

D3622-1

Ball Stud

Manufactured No

110 Each 48.0000

1 4

Location

Loc Qty

Loc Code

ST058

48

78837

28

80405

20

D3622-3

Ball Stud

Manufactured No

110 Each 15.0000

1 4

Location

Loc Qty

Loc Code

ST058

15

53951

4

77023

11

D4072-1

Airframe Hinge

Manufactured No

110 Each 20.0000

2 8

Location

Loc Qty

Loc Code

ST120

20

78530

20

D4072-3

Airframe Hinge Backing Plate

Manufactured No

110 Each 30.0000

2 8

Location

Loc Qty

Loc Code

ST120

30

76989

7

78529

23

D4072-5

Bushing

Manufactured No

110 Each 45.0000

4 16

Location

Loc Qty

Loc Code

ST120

45

78526

23

80694

22

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Shop Packet Print

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Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge

Start Date: 3/23/12

Required Date: 3/26/12

Start Qty: 4.00

Required Qty: 4.00

D4073-1  
Door Hinge

Manufactured No

110 Each 22.0000 2

Location

Loc Qty

Loc Code

ST120

22

78528  
80695

10

12

110 Each 19.0000 2

Location

Loc Qty

Loc Code

ST120

19

78527

19

110 Each 18.0000 1

Location

Loc Qty

Loc Code

ST120

18

76338

18

110 Each 29.0000 1

Location

Loc Qty

Loc Code

ST120

29

72110

6

80696

23

110 Each 98.0000 1

Location

Loc Qty

Loc Code

ST120

98

74495

96

76339

2

D4073-3  
Door Hinge Backing Plate

Manufactured No

110 Each 19.0000 2

D4074-1  
Bracket

Manufactured No

110 Each 18.0000 1

D4074-3  
Channel

Manufactured No

110 Each 29.0000 1

D4074-5  
Backing Plate

Manufactured No

110 Each 98.0000 1

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Work Order ID: 82147

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Start Date: 3/23/12

Required Date: 3/26/12

Start Qty: 4.00

Required Qty: 4.00

S43 D4074-7 Striker Plate Manufactured No

110 Each 22.0000

1 SP 4

Location

Loc Qty

Loc Code

ST120

22

75624

6

76887

16

S43 D4519-1 Relay Bracket Manufactured No

110 Each 22.0000

1 4X SP 4;

Location

Loc Qty

Loc Code

ST139E

22

79090

22

S43 MS21042L3 Nut Purchased No

110 Each 2,835.0000

20 4X SP 80

Location

Loc Qty

Loc Code

ST300

2835

117441

16

117885

32

118451

5

118927

3

119017

2613

119075

166

S43 MS21042L5 Nut Purchased No

110 Each 1,570.0000

1 SP 4 12-03-26 SP

Location

Loc Qty

Loc Code

ST300

1570

116105

5

116548

43

117611

42

119109

1480

4X

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Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge

Start Date: 3/23/12

Required Date: 3/26/12

Start Qty: 4.00

Required Qty: 4.00

MS27039-1-10

Purchased

No

110

Each

258.0000

8

32

Screw

## Location

## Loc Qty

## Loc Code

GA

100

120449

100

ST291

158

120120

158

MS27039-1-14

Purchased

No

110

Each

204.0000

2

8

Screw

## Location

## Loc Qty

## Loc Code

GA

187

120177

87

120449

100

ST291

17

112312

17

MS27039-1-16

Purchased

No

110

Each

164.0000

8

32

Screw

## Location

## Loc Qty

## Loc Code

ST291

164

119902

64

120229

100

MS27039-1-17

Purchased

No

110

Each

133.0000

1

Screw

## Location

## Loc Qty

## Loc Code

GA

100

120142

100

ST291

33

117591

33

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Work Order ID: 82147

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Parent Item Name: Cargo Door Hinge

Start Date: 3/23/12

Required Date: 3/26/12

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0363J

Purchased

No

110

Each

1,417.0000

18

Washer

SP<sup>72</sup> 12-03-23

## Location

## Loc Qty

## Loc Code

ST298

1417

117601

61

118077

1

118612

18

119537

33

120142

134

120308

162

120644

1000

120986

8

26x  
1/6x

NAS1149D0663J

Purchased

No

110

Each

658.0000

1

Washer

SP 4

## Location

## Loc Qty

## Loc Code

ST298

658

119075

158

120644

500

4x

NAS1515H5L

Purchased

No

110

Each

132.0000

4

WASHER

SP 16

## Location

## Loc Qty

## Loc Code

FG

40

103691

40

ST277

92

119902

42

121068

50

1/6x

IN4007

Purchased

No

110

Each

61.0000

1

Diodes

SP 12-03-23

## Location

## Loc Qty

## Loc Code

ST390

25

120363

25

ST395

36

114970

11

117871

25

4x

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Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge

Start Date: 3/23/12

Required Date: 3/26/12

Start Qty: 4.00

Required Qty: 4.00

M12883/41-19

Purchased No

110 Each 30.0000

1 *SP* 4

Relay Base

Location

Loc Qty

Loc Code

ST395

30

120251

10

120414

20

M39029/92-534

Purchased No

110 Each 242.0000

4 *SP* 16

Socket Contact

Location

Loc Qty

Loc Code

ST511

242

120344

42

120363

200

M83536/9-024M

Purchased No

110 Each 30.0000

1 *SP* 4

Relay

Location

Loc Qty

Loc Code

ST395

30

120251

10

120414

20

*4x*

*SP 12-03-23*